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(71) Applicant for all designated States except US: LYSOL LIMITED (GB/GBE: Unit 1, Merland Street, Hertz Court, Stockport, Cheshire SK7 4ER (GB).

(72) Inventor: and (75) Inventor/Applicant (for US only): SHIPLEY, Roger (GB/GBE: Unit 1, Merland Street, Hertz Court, Stockport, Cheshire SK7 4ER (GB).

(74) Agent: MASSEY, Alexander: Marks & Clerk, Suite 201, Sunlight House, Quay Street, Manchester M2 1JY (GB).

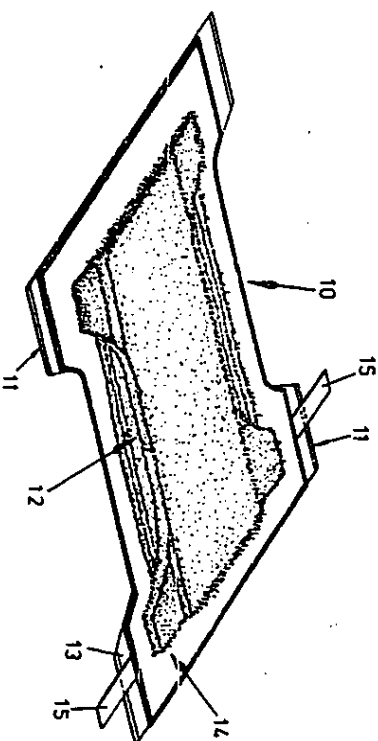
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(54) Title: DISPOSABLE SANITARY ARTICLES



(57) Abstract

A disposable article is formed of an alkali-sensitive film or an alkali-distinguishable non-woven material and is adapted to dissolve in an alkali environment, which may be liquid, having a sufficiently high alkali pH value, say 7.5 or more. An example of such an article is the liner, next-to-body, liner of a disposable diaper which can be disposed of in a toilet bowl with contained body waste matter, the liner distinguishing so that it can be flushed away with the latter. If necessary, the pH alkali value of the water in the toilet bowl can be enhanced by a pH adjuster. Such disposable articles remove waste and pollution risks.

EP 436-619

128-295

DISP. F07 90-13208/17 = EP-436-619-A
 Disposable sanitary articles made from alkali degradable film, of nonwoven fabric, can be disintegrated in a toilet bowl under alkaline conditions and flushed away.

DISPOSABLES & DIAPE (LYSO.) 28.09.88:GB.022736
 A.86 D22 E34 P32 (17.07.91) *WO9003156-A A61F13/15

27.09.89 as 911077 Based on: WO9003156 (5158C) (E) US4082451
 US3758232 FR15172721 FR2000556 R/AT BE CH DE FR GB IT LI LU NL SE)

Disposable articles formed from a film or nonwoven material which is inherently, or is treated to be, alkali dissolvable or degradable. The disposable article is e.g. formed of or coated with acrylic copolymer resin or polyacrylic esters. The resin or polyacrylic ester may be applied e.g. by coating or by integration with the disposable article during its mfr. e.g. by a co-extrusion or moulding process. The soaked material after use is e.g. placed in a toilet bowl in which the water has a pH adjusted to 7.5 or more. (7.5-10.00). Opt. pH of the water can be adjusted with an alkaline pH adjuster in the form of a toilet block, tablets, pellets, capsules, or liq. solns., e.g. of Na2CO3, NaOH, KOH, Na hypochlorite, or detergents with alkaline additives e.g. triethanolamine or ammonia. The pH adjuster pret. contains a colour pH indicator to give visible indicator that the pH of the water is sufficiently high to cause disintegration. % USE/ADVANTAGE: Materials are useful in the prodn. of clothing or parts of an article of clothing, packaging materials, jr (esp.) sanitary towels, e.g. diapers, sanitary towels, liners for children's potties and bedpans, bedsheet, etc. After use, the soaked sheet can be flushed away hygienically and without environmental pollution. (11pp)

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DISPOSABLE SANITARY ARTICLES

This invention relates to disposable articles and is especially but not exclusively concerned with disposable sanitary articles.

Sanitary articles include, inter alia, diapers, sanitary towels or similar, liners for children's potties, bedpans and bedsheets and any other article provided to receive bodily excretion.

The substantial and increasing use of disposable articles is a major concern to local authorities in particular, and environmentalists in general, in terms of health risk and pollution.

In its broadest aspect the present invention provides a disposable article formed of a film or non-woven material which is inherently, or treated to be, alkali dissolvable or degradable.

The disposable article may be formed of, or treated with, acrylic copolymer resin or polyacrylic esters.

The treatment may be by way of coacting or integration with the disposable article during manufacture of same, for example extrusion or moulding or any other process known to those skilled in the art of material treatment.

Also according to the present invention there is provided a sanitary article including or consisting of a disposable sheet or layer constituted by a film or non-woven material which is inherently, or treated to be alkali dissolvable or degradable.

The soiled sheet or layer may be suitable for disposable in refuse bag or sites where is disintegrates.

Alternatively the sheet or layer and any associated body waste matter may be disposed of into a toilet bowl where it disintegrates and can be flushed away with the body waste matter.

Examples of other disposable articles within the scope of the present invention are packaging materials, and

disposable articles of clothing especially those of a next-to-body nature.

More specifically, the sanitary article may be a disposable diaper comprising a detachable, inner, next-to-body liner, preferably of non-woven material, having an alkaline-dissintegratable nature.

Alternatively, the sanitary article may be a liner for a child's potty or for a bedpan and formed of an alkali sensitive film or an alkali-dissintegratable non-woven material shaped to conform with the inner configuration of the potty or bedpan.

The liner may be in the form of an open-topped bag to receive and contain excreted body waste matter.

Such liners may, as aforesaid, be disposed of into a toilet bowl for disintegration and flushing away with associated body waste matter.

If, as would be usual, the water in the toilet bowl does not have a sufficiently high alkali pH value then this is corrected by adding to the water a suitable alkali pH adjuster.

The alkali pH adjuster may, inter alia, be in the form of a toilet block, a tablet, a pellet, a capsule or a liquid solution.

Convenient alkali pH adjusters are, inter alia, alkali salts such, for example, as sodium carbonate, or caustic cleaners such, for example, as sodium or potassium hydroxide, or domestic bleach type formulations such, for example, as sodium hypochlorite, or detergents with alkali additive such, for example, as triethanolamine or ammonia.

The alkali pH adjuster may comprise a pH colour indicator whereby a visible indication will be given that the water in the toilet bowl has a sufficiently high pH alkali value for liner disintegration to occur.

Also according to the present invention there is provided a method of disposing of a sanitary article, or liner therefor, in a non-health risk manner, the method comprising the steps of forming the sanitary article, or

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liner therefor, of an alkali-sensitive film or an alkali-disintegratable non-woven material, and disposing of the sanitary article, or liner therefor, into a toilet bowl containing water either of a sufficiently high alkali pH value, or treated with an alkali pH adjuster to provide a sufficiently high alkali pH value, to cause disintegration of the soiled sanitary article, or liner therefor.

A sufficiently high pH value is 7.5 and above and a preferred but not limitative pH value is within the range of 7.5 to 10.00.

Examples of other disposable articles within the scope of the present invention are packaging materials, and disposable articles of clothing especially those of a next-to-body nature.

An embodiment of the present invention will now be described, by way of example, with reference to the accompanying drawing which is a perspective view of disposable diaper.

The diaper 10 illustrated comprises an outer impervious layer 11 which is anatomically shaped, an intermediate liquid-absorbent layer or layers 12, a non-woven pervious cover layer 13, and an inner next-to-body pervious non-woven layer 14 which is detachable, being lightly tack-bonded to the layer 13. Securing tabs or tapes 15 are secured to both the outer impervious layer 11 and the cover layer 13 at one end of the diaper 10.

The inner layer 14 has a width not less than that of the crotch region of the diaper, is equal to the length of the diaper, and is preferably also anatomically shaped.

The layers 11 to 14 can be laminated together during an in-line manufacturing process or alternatively layers 13 and 14 can be tack-bonded in an off-line process.

The inner detachable layer 14 is, as aforesaid, formed of a suitable alkali-disintegratable non-woven material and is adapted for disintegration disposal in alkali-enhanced water in a toilet bowl.

The disposable article, of whatever nature, may be

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formed by coating or co-extruding the alkali soluble polymer onto a water soluble film such, for example, as polyvinyl alcohol or poly(ethylene) oxide.

The use of such a material instead of the presently non-soluble and non-biodegradable polythene used in diapers will permit a quick disintegration of the latter in refuse bags or sites.

The use of such alkali-sensitive film in disposable diapers may provide for full flushability of the latter down toilet bowls.

In summary, therefore, the present invention provides for the quick and safe (in terms of health and pollution) disintegration of disposable articles made from, or incorporating, alkali-dissolvable film or non-woven material in an alkali environment.

CLAIMS

1. A disposable article formed of a film or non-woven material which is inherently, or treated to be, alkali dissolvable or degradable.
2. A disposable article formed of, or treated with, acrylic copolymer resin or polyacrylic esters.
3. A disposable article as claimed in claim 2 in which the acrylic copolymer resin or polyacrylic ester is applied by coating, or integration with the disposable article during manufacture of same.
4. A disposable article as claimed in claim 3 in which the integration is effected by a co-extrusion process or a moulding process.
5. A disposable article as claimed in any one of claims 1 to 4 forming a sanitary article as heretofore defined, or part of such a sanitary article.
6. A disposable article as claimed in any one of claims 1 to 4 forming a packaging material.
7. A disposable article as claimed in any one of claims 1 to 4 forming an article of clothing, or part of an article of clothing.
8. A sanitary article including or consisting of a disposable sheet or layer constituted by a film of non-woven material which is inherently, or treated to be, alkali dissolvable or degradable.
9. A sanitary article as claimed in claim 8 in the form of a disposable diaper comprising a detachable, inner, next-to-body liner, preferably of non-woven material, having an alkali-dissintegratable nature.
10. A sanitary article as claimed in claim 8 in the form of a liner for a child's potty or for a bedpan and formed of an alkali sensitive film or an alkali-dissintegratable non-woven material shaped to conform with the inner configuration of the potty or bedpan.
11. A sanitary article as claimed in claim 9 in which the liner is in the form of an open-topped bag to receive and contain excreted body waste matter.

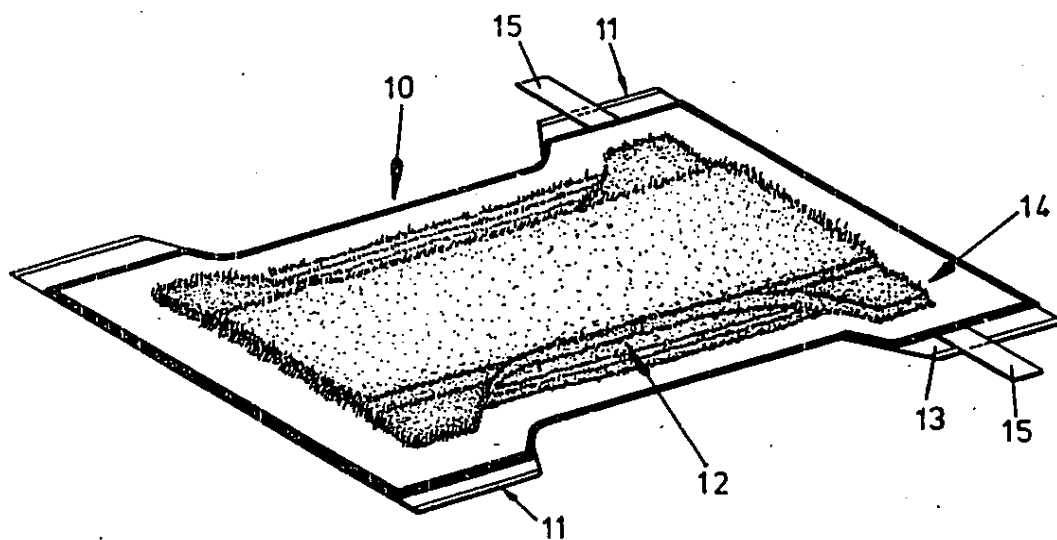
12. A sanitary article as claimed in any one of claims 8 to 11 in which the disposable sheet, layer or liner is disposed of into a toilet bowl or other receptacle containing water or other liquid having sufficiently high alkali pH value, naturally or enhanced.
13. A method of disposing of a sanitary article, or liner therefor, in a non-health risk manner, the method comprising the steps of forming the sanitary article, or liner therefor, of an alkali-sensitive film or an alkali-dissintegratable non-woven material, and disposing of the sanitary article, or liner therefor, into a toilet bowl or other receptacle containing water or other liquid either of a sufficiently high alkali pH value, or treated with an alkali pH adjuster to provide a sufficiently high alkali pH value to cause disintegration of the soiled sanitary article, or liner therefor.
14. A method as claimed in claim 13 in which the pH alkali value is 7.5 or more, and is preferably within the range 7.5 to 10.00.
15. A method as claimed in claim 13 or 14 comprising the step, when necessary, of enhancing the liquid pH alkali value to 7.5 or more by adding thereto an alkali pH adjuster.
16. A method as claimed in claim 15, in which the alkali pH adjuster is in the form of a toilet block, a tablet, a pellet, a capsule or liquid solution.
17. A method as claimed in claim 15 or 16 in which the alkali pH adjuster is one or more of alkali salts such, for example, as sodium carbonate, or caustic cleaners such, for example, as sodium or potassium hydroxide, or domestic bleach type formulations such, for example, as sodium hypochlorite, or detergents with alkali additive such, for example, as triethanolamine or ammonia.
18. A method as claimed in any one of claims 15 to 17 in which the alkali pH adjuster comprises a pH colour indicator whereby a visible indication will be given that the liquid or water has a sufficiently high pH alkali value

WO 90/03156

for disintegration to occur.

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International Application No PCT/GB 89/01141

1. CLASSIFICATION OF SUSPECT MATTER (in normal English, from item 1000).
According to International Patent Classification (IPC) or to some National Classification and IPR:
IPC: A 61 F 13/15

D. FIKLOS SLACMID

Classification System	Classification Symbols
<p>1. Library of Congress Classification</p> <p>2. Library of Congress Subject Headings</p> <p>3. Library of Congress Online Classification</p> <p>4. Library of Congress Online Subject Headings</p>	<p>1. Library of Congress Classification</p> <p>2. Library of Congress Subject Headings</p> <p>3. Library of Congress Online Classification</p> <p>4. Library of Congress Online Subject Headings</p>

IPC 1 A 61 F

Documents have been searched other than Human Documents in the Report that such Documents are included in the Phase Searched.

III. DOCUMENTS CONSIDERED TO BE RELEVANT:

Category *	Citation of Document, ¹ with brief report, where appropriate, of the relevant passages ²	Is referred to by name in ³

X US, A, 4062451 (R.J.GANDER)

13 December 1977
see column 2, lines 34-63; column 5,
line 34 - column 7, line 25

X US, A, 3756232 (KOICHI NOGUCHI
4 September 1973
see column 2, lines 32-52

X FR, A, 1572721 (CELANESE CORP.)

27 June 1969
see the whole document

FR, A, 2000556 (CELANESE CORP.)

12 September 1969
see page 9, line 5 - page 10, line 11

ref - Major Government Building Plot #100 for Information

Information

[illegible]

100-443887-100

2-1- **Continued receipt of the stolen funds**

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Signature of Authorized Officer

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Plan: PCTN8A.TTB '0000000000 (January 1963)

1. *Chlorophyll a* (Chl *a*)

Abstract

ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.

GB 3901141
SA 31518

This sheet lists the parent family members relating to the parent demographics cited in the 2001-2002 census with contact information. The members are identified in the European Patent Office EDP file on 09/03/96. The European Patent Office is in no way liable for those participants which are wrongly given for the purpose of information.

Period document closed in search report	Publication date	Period (last) month(s)	Publication date
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For more details about this matter, see Official Journal of the European Patent Office, No. 1218.